

T-Series L | LP | LDP Horizontal Trim Press



The industry standard
multipurpose press.

Specifications	T-130	T-330	T-350	T-454	T-564
Maximum Trim Tonnage	10 tons (89kn)	30 tons (267kn)	30 tons (267kn)	40 tons (357kn)	50 tons (446kn)
Operating Speeds	Up to 145 spm	Up to 145 spm	Up to 145 spm	Up to 145 spm	Up to 145 spm
Minimum Adjustable Stroke	4.5" (114mm)	4.5" (114mm)	4.5" (114mm)	4.5" (114mm)	4.5" (114mm)
Maximum Adjustable Stroke	13.5" (343mm)	13.5" (343mm)	16.5" (419mm)	16.5" (419mm)	16.5" (419mm)
Stationary Platen Opening* (Width x Length)	12.5" x 30" (318mm x 762mm)	12.5" x 30" (318mm x 762mm)	16.25" x 50" (413mm x 1270mm)	16.25" x 54" (413mm x 1372mm)	16.25" x 64" (413mm x 1626mm)
	20" x 30" (508mm x 762mm)	20" x 30" (508mm x 762mm)	20" x 50" (508mm x 1270mm)	20" x 54" (508mm x 1372mm)	20" x 64" (508mm x 1626mm)
Sideload Height	L 25" (635mm)	L 25" (635mm)	L 25" (635mm)	L 25" (635mm)	L 25" (635mm)
	LP/LDP N/A	LP/LDP 38" (965mm)	LP/LDP 38" (965mm)	LP/LDP 38" (965mm)	LP/LDP 38" (965mm)
Maximum Sheet Width	35" (889mm)	35" (889mm)	55" (1397mm)	59" (1499mm)	69" (1753mm)
Air Consumption @ 80 psi†	.01 scf maximum per cycle	.01 scf maximum per cycle	.01 scf maximum per cycle	.01 scf maximum per cycle	.01 scf maximum per cycle
Quick Tool Change Frame (Side Load)	Standard	Standard	Standard	Standard	Standard

*Deep draw configurations available †Air consumption does not include tooling functions



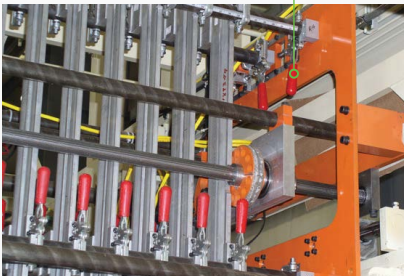
T-Series L | LP | LDP Horizontal Trim Press

Versatile trim press delivers consistent performance

T-Series Horizontal Trim Press is the industry standard multipurpose press equipped with a multitude of cutting edge features to achieve precise trimming, longer tool life, ease of maintenance and faster changeover times. T-Series Models incorporate precision timed flywheels to the main drive shaft for optimum platen parallelism. The Brown T-Series press offers linear bearings for longer wear life. A side load feature allows tools to be changed from either side which is faster and provides greater plant layout flexibility now and in the future. See the reverse side for sizes and options of these three models:

- › L – Entry level horizontal trim press – strong consistent performer
- › LP – Extended platen height with progressive trim promotes increased die life
- › LDP – Increased platen height combined with extended stroke, ideal for deep draw applications

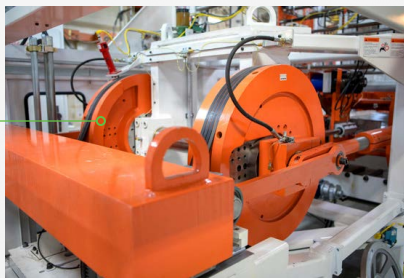
Servo Flex Feed |
Quick Changeover



Servo Ejector |
Product Counter



High-Speed
Counterbalance



FEATURES

- › **Additional Stroke Length** – allows for pre-punch and final trim in deep-draw applications
- › **Linear Bearings** – precise movement and virtually zero deflection
- › **Taller Moving Platens** – provide support to progressive trim tools

OPTIONS

- › Quick-Change Tool Packages
- › Tool Carts & Die Set Roller/Elevator Systems
- › EZ-Adjust Stroke (Patented)
- › Fine Adjust Connecting Arms (Patented)
- › “Drop-Away” Connecting Arm Release (Patented)
- › “Neutral Link” Linear Guided Counterbalance (Patented)
- › Servo Flex Feed or Servo Nip Wheel Feed Systems
- › Treadle Lift System
- › Servo Treadle System
- › Quick-Change Feed & Canopy Guides
- › Servo Ejector with Count/Eject Capabilities
- › Product Handler Interface
- › Trim Press Tonnage & Temperature Monitoring
- › 65 Kilo Amp Short Circuit Rating
- › UL, CE, CSA & HSE Approvals
- › International Voltages Available

To see how BMG Forming Solutions can help your business, reach out today.



Shaping **next.**

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